

INDORAMA 50 Years

INVIYA[®]
The New Freedom Fibre[®]

THE FREEDOM OF MOVEMENT



KEEPING YOU IN MIND ALWAYS!



The production of INVIYA® “The New Freedom Fiber” commenced with one thing kept in mind that is “FREEDOM of MOVEMENT”. Freedom to feel free and comfortable in anything we wear and to break the restrictions laid on us by what we wear.

INVIYA® is developed by keeping YOU in mind. We all want each of our garment to fit us perfectly, to be comfortable to be in, to complement what we are, to stretch with us in our every move, to support our every lifestyle and to make us feel free. So, we have developed INVIYA® to make your wishes come true.

With INVIYA® you won't feel restricted in your denims, those beloved leggings won't get saggy, that favorite pair of t-shirt won't lose its perfect fit, your cherished intimate wear won't make you uncomfortable and those active wear clothing will now stretch beyond belief.

INVIYA® lets you experience clothing like never before and freedom of movement you have only dreamt about. We believe in creating our own trend and pushing the limits.

NEW HORIZONS. NEW INNOVATIONS.

MANUFACTURING DREAMS!

With increasing opportunities offered by the textile, clothing and organized retail industry, Indorama Corporation ventured into India with Indorama India Private Limited and set up a green field project to produce Spandex Filament Yarns at Baddi, Himachal Pradesh.

This facility makes sure that the lead time is decreased exponentially for the customers in Indian sub-continent and our products are well accepted in India and across the globe.

The current production has been increased to 65 metric tons of daily polymerization capacity, and striving to grow further to fulfil the developing needs of the Indian Textile Industry and the export market.

The state-of-art plant is equipped with the latest Continuous Polymerization Dry-spun Technology, to produce spandex yarns ranging from ultrafine deniers of 10/15 Denier to 20 Denier to 140 Denier for Clothing and textile applications and deniers up to 1680 Denier for elastics /ribbons/narrow fabrics.





The company produces an advanced spandex fiber under the brand name of INVIYA® that can be readily used together with cotton or synthetic filament yarns to produce fashion apparel with unparalleled qualities and value addition.

We lay a strong emphasis on new product development and technical services to satisfy the working and functional requirements of various end users, and have set up a state-of-art “Application and Development” cell at our site. The company provides marketing support to cater to the global demand of fabrics, produced using its branded spandex also provides hangtag support to retailers.

INVIYA®, the New Flexible Freedom Yarn was innovated in the light of one thing, “FREEDOM OF MOVEMENT”, an opportunity to feel free and flexible in whatever one wears.



INVIYA® I-400

Power Stretch | High Retraction | High Shrinkage
High resistance to Thermal Treatment

INVIYA® I-400 is improvised polymer variant of premium elastomeric yarn, which renders greater mechanical strength and immunity from chemicals like Alkali, bleach, acids and chlorine. These are complemented by long lasting elasticity and ease of handling during series of mechanical processing of textile manufacturing



As a result, INVIYA® I-400 infused garments provides a near perfect fit and shape with enhanced comfort and FREEDOM OF MOVEMENT. This polymer improvisation is a result of extensive feedback from end customers coupled with research and development efforts.

The physical properties of polymer enables yarn conversion to take place at a higher operational speed and provide a wide window of smooth operations, which is possible by a high value of elongation and inter-filament cohesion.

Highly recommended for Denims, Bottom weight fabrics, Active wear, Shape wear, Intimate wear, Leggings and medical applications.

INVIYA® I-400 TECHNICAL SPECS

Properties	Unit	20D	30D	40D	70D
Denier	g	20 ± 1.2	30 ± 1.4	40 ± 1.6	70 ± 2.0
L-300	gf	≥ 5.0	≥ 7.0	≥ 9.5	≥ 14.0
Tenacity (g/D)	gf/d	≥ 1.10	≥ 1.00	≥ 1.00	≥ 1.00
Elongation (%)	%	≥ 475	≥ 480	≥ 480	≥ 500
Pre-draft	%	15 ± 3.0	14 ± 3.0	12 ± 3.0	10 ± 3.0
Finish	%	4.0 ± 1.0	4.0 ± 1.0	4.0 ± 1.0	3.8 ± 1.0

INVIYA® I-450

Soft Stretch Product | Suitable for intimate contact with skin

INVIYA® I-450 is suitable for all application (ACY, CSY, SCY, DCY). It has semi bright luster and better fabric properties in stretch fabric.

- Soft polymer with superior dimensional stability with less shrinkage.
- Improved elongation, which gives better draft ability.
- Improved cohesion among the filaments, so that the chances of filament rupture at weaving stage or even at yarn stage is eliminated.
- Improved physical properties of polymer, helps to operate at a high speed and wide operating range and improves productivity.
- INVIYA® I-450 can be heat set at temperature ranging from 180-195 deg C, with a dwell time of 30-45 sec.
- Generally used for fabric, where the prime requirement is higher width of the processed fabric (mass denim segment, which is produced using poly/spandex in weft).



INVIYA® I-450 TECHNICAL SPECS

Properties	Unit	35D	40D	55D	70D
Denier	g	35 ± 1.6	40 ± 1.6	55 ± 2.0	70 ± 2.0
L-300	gf	≥ 8.0	≥ 9.5	≥ 10	≥ 14.0
Tenacity (g/D)	gf/d	≥ 1.00	≥ 1.00	≥ 1.00	≥ 1.00
Elongation (%)	%	≥ 480	≥ 480	≥ 480	≥ 500
Pre-draft	%	12 ± 3.0	12 ± 3.0	12 ± 3.0	10 ± 3.0
Finish	%	3.5 ± 1.0	3.5 ± 1.0	3.5 ± 1.0	3.5 ± 1.0



ECOModa 100™

Indorama India, INVIYA® Spandex Business, has constantly endeavoured to move towards sustainability. In this direction, we are working towards products and processes that are better for the environment and help us meet global standards.

ECOModa100™ uses state of the art technology and process knowhow developed through continuous R&D with the help of renowned process technologist and spandex polymer experts.

In an advent to channelize our efforts towards sustainable fashion we came up with the solution of recycling waste spandex and giving it new life. ECOModa100™ matches the performance of regular spandex, INVIYA® Spandex.

We believe ECOModa100™ is the need of the hour - a recycled spandex brand that shall appeal to sustainability-focused consumers, millennials and Gen Z. We created our recycled spandex to be easy on the environment and to spearhead the sustainability movement in the textile industry.

KEY FEATURES

- Made from 100% recycled pre-consumer spandex waste
- Made for sustainability-conscious consumers
- Can be paired with other sustainable fibers for creating sustainability- themed collection
- Designed to be attuned to your body for the perfect fit, shape, and comfort

KEY BENEFITS

- 100% Recycled Content
- RCS 100 (Recycled Claim Standard) Certified Brand
- EU REACH certified
- Global Warming Potential (GWP) 83% lower than that of conventional elastane
- 100% performance as conventional elastane

ECOModa[™]₁₀₀
100% Recycled Spandex For A
Better World





BLAKC™

Black Spandex, Indorama's latest spandex innovation, is set to revolutionize the world of colorful active wear and body-hugging garments. Made from advanced technology, it elevates your fashion aesthetics, while providing exceptional performance.

It features a unique technology that ensures deep, rich colors that resist fading and damage caused by various elements. Our proprietary color infusion process incorporates spun-in pigments, resulting in hues that remain vivid and true, even after repeated exposure to perspiration, sunscreen, lotion, UV rays, and chlorine. One of the remarkable benefits is its ability to virtually eliminate grin-through, especially in darker shades. This means that your body-hugging garments will showcase the true brilliance of the color, without any transparency or loss of vibrancy. With black spandex, you can confidently create stunning, form-fitting apparel that retains its vibrant hue over time.

It offers the ideal combination of stretch, recovery, and durability, ensuring a comfortable and long-lasting fit. Whether it's high-intensity workouts, active sports, or everyday activities, black spandex is designed to keep up with your active lifestyle.

KEY BENEFITS

- Unmatched durability with spandex color retention technology
- Long-lasting comfort, fit, and shape retention
- Eliminates grin-through
- Resists damage from perspiration, sunscreen, UV rays, and chlorine

APPLICATIONS

- Activewear
- Denim
- Casual wear
- Intimate apparel
- Socks

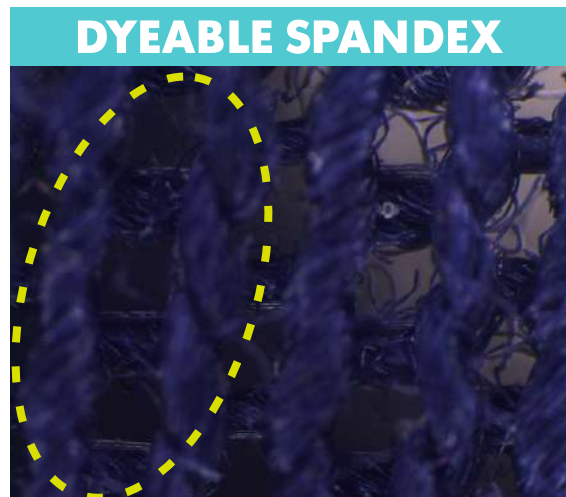


DYEABLE SPANDEX I-500

Dyeable Spandex, I-500 from Indorama India Private Ltd., is a unique spandex that possesses an exceptional ability to absorb dyes and maintains excellent color fastness when used with fiber substrates compatible with reactive dyes like Cotton, Viscose, Modal, Lyocell, etc.

KEY BENEFITS

- Vibrant, Richer and Deeper color tones while maintaining Superior Colorfastness.
- Ideal for Cellulose or natural fibers like Cotton, Viscose, Modal, Lyocell, etc.
- Prevents the "grin-through" effect.



END APPLICATIONS

- Ideal for intimate clothing.
- Well-suited for hosiery.
- A great choice for Bottoms.
- Excellent option for Loungewear.

Its exceptional performance sets it apart from regular spandex, offering colors that are deeper, richer, and more vibrant, enhancing the overall appeal of your fabrics. Whether you're crafting intimate apparel, hosiery, comfortable loungewear, or stylish bottoms, Dyeable Spandex (I-500) unlocks endless creative possibilities.

THE FREEDOM OF CHOICE.

APPLICATIONS GALORE!

INVIYA® offers a range of applications to choose from and is one of the most suited spandex fibre for the fashion industry, especially for :

- Knitted Fabric (Circular Knitting)
- Air Covered Yarn
- Core Spun Yarn
- Covering Yarn

DENIER	AVAILABILITY	END APPLICATION
20D	Regular	CK/ CSY/ACY Covering
30D	Regular	CK/ CSY/ACY/Covering
35D	Regular	CK/CSY/ACY/Covering
40D	Regular	CK/ CSY/ACY/Covering
55D	Regular	CK/ CSY/ACY/Covering
70D	Regular	CK/ CSY/ACY/Covering
105D	Made to order	CK/ CSY/ACY/Covering
140D	Regular	NF/Covering/CK
210D	Made to order	NF/Covering/CK
280D	Made to order	NF/Covering
420D	Made to order	NF/Covering
480D	Made to order	NF/Covering
560D	Regular	NF/Covering
840D	Regular	NF/Covering
1120D	Regular	NF/Covering
1680D	Made to order	NF



KNITTED FABRIC.

KNITTING PERFECTION!

INVIYA® is a high quality knitting spandex yarn that imparts necessary stretch and comfort. To impart stretch to circular knit fabrics, INVIYA® bare spandex filament yarn is introduced during circular knitting through spandex feeding mechanism along with hard yarn at pre-determined level of draft. Circular Knit fabrics with INVIYA® finds wide usage in clothing and performance wear with perfect fit and shape.



SUITABILITY

- INVIYA® can run at an unwinding speed upto 90 m/min without any hindrances and compromise on working speed of knitting machine.
- INVIYA® can be stretched up to 6 times of its original length.
- Load and unload power of INVIYA® is balanced which is appropriate for required stretch and recovery property of finished fabric.
- INVIYA® has higher and appropriate modulus to maintain the required pressure of fabric on body while used over a long period.
- INVIYA® has balanced property in terms of resistance to heat.
- With INVIYA®, the stretch and recovery power of the fabric is well retained even after repeated washes/ processes.

PROPERTIES

INVIYA® Denier	20D	30D	40D	55D	70D
No of Filaments	1	2	3	3	5
Luster	Semi dull	Semi dull	Semi dull	Semi dull	Semi dull
Denier	20 ± 1.2	30 ± 1.4	40 ± 1.6	55 ± 1.8	70 ± 2.0
Tenacity (g/D)	≥ 1.10	≥ 1.00	≥ 1.00	≥ 1.00	≥ 1.00
Elongation (%)	≥ 475	≥ 480	≥ 480	≥ 480	≥ 500
Modulus 300%	≥ 5.0	≥ 7.0	≥ 9.5	≥ 10.0	≥ 14.0

CORE SPUN YARN.

SPINNING THE HIGHEST QUALITY!



INVIYA® is a leading bare spandex yarn manufacturer in India providing the best spandex yarn to all core spun yarn manufacturers with high stretch and recovery. In the yarn spinning process, INVIYA® yarn is covered with a sheath of staple fibers to produce a stretchable yarn.

INVIYA® is suitable for Core Spinning application with all type of attachments available in the market. It may be an old type attachment without auto stop motion or modern one with auto stop motion sensors.

SUITABILITY

- Excellent performance of INVIYA® in Core Spinning at various running drafts.
- Uniform run-ability of Spools maintains the performance and properties of INVIYA® between start, middle and bottom of spool.
- INVIYA® has controlled/ reduced lapping behaviour during spinning
- INVIYA® can run at high speed without breakages, increasing efficiency of Ring Frame
- Stretch and recovery in finished cotton spun fabric is well maintained with balance load and unload power of INVIYA®.
- INVIYA® can withstand high heat set temperature applied on different stenters without affecting its properties.
- Robustness of INVIYA® keeps its properties intact even after several rigorous processes.

PROPERTIES

INVIYA® Denier	20D	40D	55D	70D	105D	140D
No of Filaments	1	3	3	5	6	10
Luster	Bright	Bright	Bright	Bright	Bright	Bright
Denier	20 ± 1.2	40 ± 1.6	55 ± 1.8	70 ± 2.0	105 ± 3	140 ± 5
Tenacity (g/D)	≥ 1.10	≥ 1.00	≥ 1.00	≥ 1.00	≥ 0.80	≥ 0.65
Elongation (%)	≥ 475	≥ 480	≥ 480	≥ 500	≥ 525	≥ 480
Modulus 300%	≥ 5.0	≥ 9.5	≥ 10.0	≥ 14.0	≥ 18	≥ 30

AIR COVERED YARN.

NO FLAMES. ONLY BRILLIANCE!

Air covered yarn is manufactured by creating a physical intermingle of INVIYA® yarn with other synthetic filament like Polyester or Nylon by the help of compressed air applied through a nozzle.

INVIYA® is applied during a draw texturizing process of Polyester or Nylon to avoid the extra process of spandex application.



SUITABILITY

- INVIYA® is suitable to apply during draw texturizing process at various drafts as per the required stretch in the covered spandex yarn.
- INVIYA® can run on high speed texturizing machine keeping the efficiency high.
- INVIYA® provides required stretch and recovery property of finished fabric.
- INVIYA® retains its properties during heat setting in secondary heater at 180° C.

PROPERTIES

INVIYA® Denier	20D	40D	55D	70D
No of Filaments	1	3	3	5
Luster	Semi dull	Semi dull	Semi dull	Semi dull
Denier	20 ± 1.2	40 ± 1.6	55 ± 1.8	70 ± 2.0
Tenacity (g/D)	≥ 1.10	≥ 1.00	≥ 1.00	≥ 1.00
Elongation (%)	≥ 475	≥ 480	≥ 480	≥ 500
Modulus 300%	≥ 5	≥ 9.5	≥ 10.0	≥ 14.0

COVERING YARN.

STRETCHING THE LIMITS OF APPLICATIONS!

INVIYA® is a high quality spandex yarn that imparts necessary stretch and comfort. Covering yarn is made when spandex is covered by twisting the synthetic yarn (Polyester & Nylon) on top of it. INVIYA® spandex is fed at constant speed at a certain rate to desired length and then covered with hard yarn. INVIYA® spandex hence can be used for producing covering yarns which can be used for making elastic tapes, Knee caps, medical bandages etc.



SUITABILITY

- INVIYA® can run even at higher unwinding speed without any hindrance or compromise on working speed of covering machines and while warping on beams.
- INVIYA® can be stretched up to 5 times of its original length.
- Load and unload power of INVIYA® is balanced which is appropriate for required stretch and recovery property of Covered yarn.
- INVIYA® has higher and appropriate modulus to maintain the required pressure of elastic tapes, medical bandages on body while used over a long period.
- With INVIYA®, the stretch and recovery power of the elastic tapes is well retained even after repeated washes/ processes.

INVIYA® can make different variety of spandex such as 210D, 280D, 420D, 720D & 1680D on made to order basis as per customer's requirement.

PROPERTIES

INVIYA® Denier	140D	560D	840D	1120D
No of Filaments	10	42	42	56
Luster	Semi dull	Semi dull	Semi dull	Semi dull
Denier	140 ± 5.0	560 ± 30.0	840 ± 40.0	1120 ± 40.0
Tenacity (g/D)	≥ 0.65	≥ 0.50	≥ 0.50	≥ 0.50
Elongation (%)	≥ 480	≥ 560	≥ 580	≥ 580
Modulus 300%	≥ 30.0	≥ 95.0	≥ 115.0	≥ 155.0

WE GO INTO A LOT OF THINGS. INCLUDING INSPIRATION!

INVIYA® finds extensive application in a lot of apparel and non-apparel products. The main ones are given below:

Apparel Segments

- Denim wear
- Active wear
- Intimate wear
- Fashion wear
- Swim wear
- Socks/Stockings & Leggings (Hosiery)
- Trousers
- Shape wear

Other Segments

- Medical Application
- Hygiene
- Safety gloves
- Narrow fabrics
- New segments for taking trial are being regularly uncovered

Clothing & Textile Applications	15D	20D	30D	35D	40D	55D	70D	105D	140D
Denim wear				●	●	●	●	●	
Active wear	●	●	●	●	●	●	●	●	
Intimate wear	●	●	●	●	●				
Fashion wear	●	●	●	●	●	●	●	●	
Swim wear	●	●	●	●	●	●	●	●	
Hosiery	●	●	●	●	●	●	●		
Trousers					●	●	●	●	
Shape wear			●		●		●	●	●
Shirting	●	●	●	●	●				
Thermal					●	●	●		

Other Applications	140D	210D	280D	420D	480D	560D	840D	1120D	1680D
Narrow Fabrics		●	●	●	●	●	●	●	
Medical Applications	●								●
Safety Gloves	●								
Hygiene						●	●		



QUALITY IN EVERY WEAVE. TRY A SPIN ON US!

We have been recognized for our offerings far and wide on national as well as international platforms/levels from time to time. Our certifications are evidence of our impeccable quality and of our exceptional practices of management systems which we follow.



GLOBAL CERTIFICATIONS

Shirley
Substances of Very High Concern (SVHC)
Assessment Certificate
REACH
Company Name:
Indorama India Private Limited
Plot No. 10 Industrial Area, Lodhi Majra, Bahk-Bhinschal, FuddehIndia176101

Article Description:
Spandex (NIVIA®) Brand yarn.

The article/product has been assessed for SVHC compliance based on information provided by the customer. This certificate applies only to those articles as described in report STU72682. The articles in question comply with the requirements of the current SVHC list issued on 23.03.2024, in that they do not contain SVHC at levels greater than 0.1%w/w. Any subsequent variation in the production of this article/product that involves changes in raw materials, chemical usage or processing, invalidates this assessment/certification. This certificate is also invalidated as soon as the next version of the SVHC list comes into force.

Report Number: 72682
Certificate Number: **REACH 64176**
Date of Issue: 02 May 2024

Authorized by:
[Signature]
Dr. Anshu Eklavsky
Senior Technical Officer

Note: The validity of this certificate can be confirmed by contacting the issuing office:
Shirley® Unit 11, Clarendon Avenue, Tuffness Park, Manchester, M17 3JQ, United Kingdom
Tel: +44 (0)161 880 1810 | www.shirleycertification.co.uk | www.indorama.co.uk

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Indorama India Private Limited
Plot No. 10 Industrial Area,
Lodhi Majra, Bahk, Dist. Sahar,
176101 Bahk, Punjab, INDIA

SHIRLEY TECHNOLOGIES LIMITED
SAGAR BUILDING, UNIT 11, WESTPOINT
CLARENDON AVENUE
M17 3JQ MANCHESTER, UNITED KINGDOM

OEKO-TEX®

Certificate
OEKO-TEX® STANDARD 100

Indorama India Private Limited
is granted the OEKO-TEX® STANDARD 100 certification
and the right to use the trademark.

SCOPE
Spandex (NIVIA®) Brand yarn.

PRODUCT CLASS
1 (Baby articles) - Annex 6

OEKO-TEX®
STANDARD 100
11-3115
16 May 2024

This certificate 11-3115 is valid until 31.05.2025.

SUPPORTING DOCUMENTS
✓ Test report: 72682
✓ Declaration of conformity in accordance with
EN ISO 17050-1 as required by OEKO-TEX®
✓ OEKO-TEX® Terms of Use (ToU)

[Signature]
Agustina Olivera
Senior Technical Officer

[Signature]
Jaspreet
Ecology Service Manager

Further compliance information: REACH, SVHC, PCR, GRS401
etc. is available under separate certificates.

The certificate is based on the test methods and requirements of
the OEKO-TEX® STANDARD 100 that were in force at the time of
evaluation.

Manchester, 2024-05-16

OEKO-TEX® Service GmbH, Dorfstrasse 25, CH-8002 Zurich

Indorama India Private Limited
Plot No. 10 Industrial Area,
Lodhi Majra, Bahk, Dist. Sahar,
176101 Bahk, Punjab, INDIA

OEKO-TEX®

Certificate
OEKO-TEX® STANDARD 100

Indorama India Private Limited
is granted the OEKO-TEX® STANDARD 100 certification
and the right to use the trademark.

SCOPE
100% Recycled spandex yarn "ECCOMODA-100" (made from pre-consumer spandex material). Recycled spandex yarn "ECCOMODA" (made from pre-consumer spandex material blended with virgin spandex polymer); total recycle content > 30%.

PRODUCT CLASS
1 (Baby articles) - Annex 6

OEKO-TEX®
STANDARD 100
11-47709
16 May 2024

This certificate 11-47709 is valid until 01.05.2025.

SUPPORTING DOCUMENTS
✓ Test report: 75020
✓ Declaration of conformity in accordance with
EN ISO 17050-1 as required by OEKO-TEX®
✓ OEKO-TEX® Terms of Use (ToU)

[Signature]
Agustina Olivera
Senior Technical Officer

[Signature]
Yash Kulkarni
Technical Officer

Further compliance information: REACH, SVHC, PCR, GRS401
etc. can be found on www.shirleycertification.co.uk.

The certificate is based on the test methods and requirements of
the OEKO-TEX® STANDARD 100 that were in force at the time of
evaluation.

Manchester, 2024-05-16

OEKO-TEX® Service GmbH, Dorfstrasse 25, CH-8002 Zurich

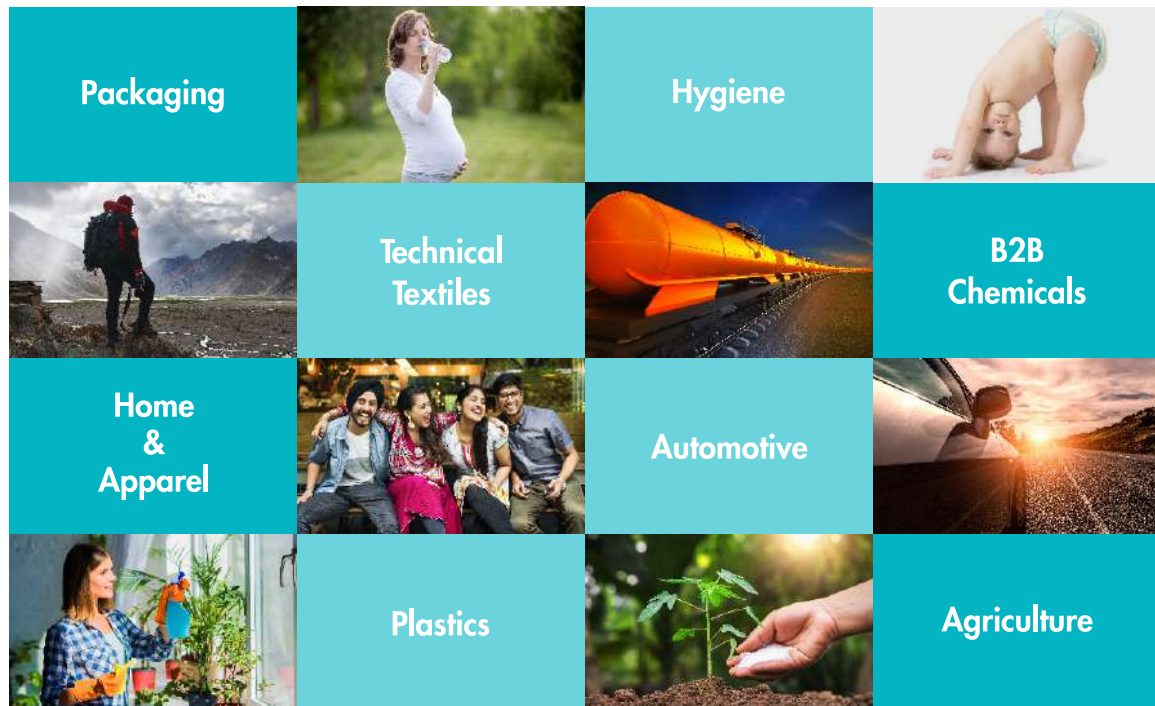
SGS **INSTITUT FRESINIUS**

RECYCLED 100
claim standard

INDORAMA GROUP

Indorama Corporation began its humble journey in 1976 under the able leadership of Mr. SP Lohia with the establishment of its first spun yarn manufacturing unit in Indonesia.

Over a span of more than four decades, the company has grown exponentially and branched out with one hundred and seventy seven manufacturing units spanning five continents. With enriched talent pool of people the group now has presence in China, France, Germany, India, Indonesia, Ireland, Italy, Lithuania, Mexico, Netherlands, Nigeria, Philippines, Poland,



Sri Lanka, Thailand, Turkey, USA, Denmark, UK, Spain, Luxembourg, Czech Republic, Senegal, Ghana, Myanmar, Malaysia and Uzbekistan.

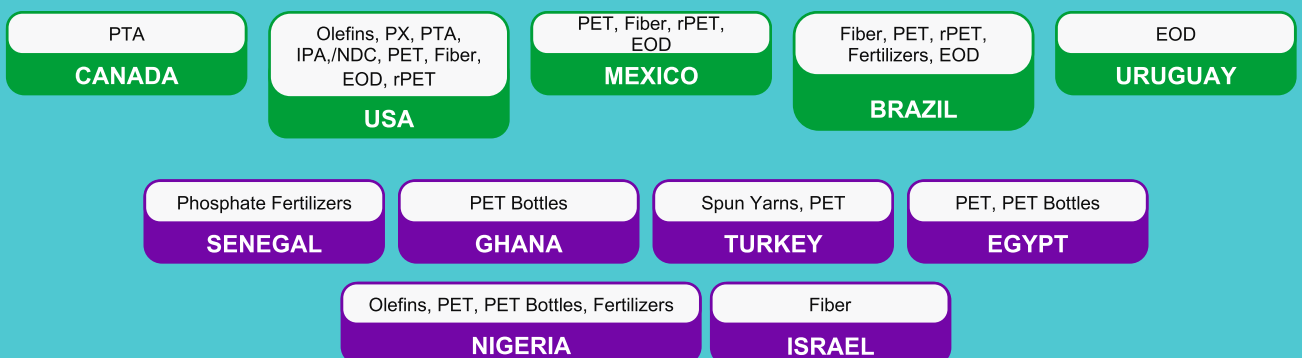
Company ventured in to the world of Petrochemicals and today us the leading Asian manufacturer of Polyethylene, Polypropylene, Nitrogen fertilizers, Phosphate fertilizers, Polyester filament as well as spun yarns, fabrics and Medical gloves.

It is also the second largest producer of Olefin and Polyolefin in Africa and largest in West Africa along with being the largest manufacturer of Phosphate fertilizer in Sub Saharan Africa.

Indorama group continues to create ripples across the world with a formidable outreach to over ninety countries through its diverse range of industrial products. A name to reckon with in the industrial fraternity, today Indorama enjoy leadership positions like that of being the world's largest integrated manufacturer of Polyester and the only producer of PET across three continents as well as one of the largest producers of PTA in the world.

A STRETCHED GLOBAL FOOTPRINT

177 SITES IN 39 COUNTRIES AND GROWING!





INDORAMA INDIA PRIVATE LIMITED

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Registered Office: Ecocentre, EM -4, 12th Floor, Unit No. ECSL -1201, Sector V, Salt Lake Kolkata West Bengal 700091 India

Plant : Plot No. 10, Industrial Area, Lodhimajra, Baddi, H.P., India 173 205 | Tel: +91 1795 665200

Email : iib.info@in.indorama.com | www.inviya.com

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